

# SIRESTER<sup>®</sup> VE 12-M-115/AR

## PRODUCT DATA SHEET

RV/12M115AR/022022

### Description

Modified epoxy bisphenol-A based vinylester resin, diluted in styrene, preaccelerated with slow reactivity and very low viscosity.

### Applications

SIRESTER<sup>®</sup> VE 12M115/AR provides high chemical resistance towards a wide range of substances and excellent hydrolysis stability; suitable in particular for nautical purposes in closed-moulds applications as injection and infusion moulding; Lloyd's Register approval n° LR2252723ALP.

### Sales specification

Properties	Value	Unit	Method
Acid number	< 15	mg KOH/gr	SIR 10231
Viscosity at 25 °C	70 – 100	mPa s	SIR 10017

### Typical Properties

Properties	Value	Unit	Method
Appearance	Clear rose		SIR 10010
Styrene content	40	%	SIR 10257
Gel time at 25 °C <sup>(1)</sup>	40	minute	SIR 10276
Time to Peak	65	minute	SIR 10276
Exothermic Peak	165	°C	SIR 10276
Stability at 65 °C	6	day	SIR 10242

(1) Formulation: 100 gr resin + 2,00 ml MEKP-50.

During long storage a slight increase of the gel time can occur: we suggest to adjust the amount of catalyst in order to obtain correct values.

SIRESTER<sup>®</sup>: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

**Mechanical properties of pure cured resin (\*)**

Property	Value	Unit	Method
Barcol hardness	40		EN 59
Flexural strength	125	MPa	ISO 178
E-Module, flexion	3800	MPa	ISO 178
Tensile strength	70	MPa	EN ISO 527
E-Module, tension	4000	MPa	EN ISO 527
Elongation at break	2,5	%	EN ISO 527
HDT	110	°C	EN ISO 75 A

(\*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 3 hours 100 °C

**Mechanical properties of glass fibre reinforced resin (glass/resin 30/70) (\*)**

Property	Value	Unit	Method
Flexural strength	200	MPa	ISO 14125
E-Module, flexion	9100	MPa	ISO 14125
Tensile strength	120	MPa	EN ISO 527
E-Module, tension	9000	MPa	EN ISO 527

(\*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 3 hours 100 °C

**Supply Form**

Product is available in a 200 kg lined drum, 1000 kg container or in bulk.

**Storage guidelines**

The product is stable for 6 months if stored in the original unopened packaging, below 30 °C and away from direct sunlight and heat sources. Keep away from iron and copper salts, organic and inorganic peroxides.

**Safety**

The product is flammable and harmful. Further information is provided in the relevant safety data sheet.

SIRESTER<sup>®</sup>: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.