SIRALES® PE 8419	PRODUCT DATA SHEET RS/8419/030602/1

Description
Carboxylated polyester resin, free from trimellitic anhydride, suitable for HYBRID powder coatings.

Applications
Sirales PE 8419 is suggested in combination 70/30 p.b.w. with EPOSIR 7167 PG or 7175 PG and EPONAC 615 or 700, to manufacture powder coatings with high reactivity combined with good flow and good mechanical properties.

Curing cycles (real time) 15 min. at 170°C
20 min. at 160°C

Sales specification

Property	Value	Unit	Method
Acid number	32 … 40	mg KOH/gr	SIR 10328
Viscosity at 200°C (ICI cone plate)	3500 … 5500	m.Pa.s.	SIR 10391
Colour (1)	3 max.	Sc. Gardner	ASTM D 1544

(1) Determined on 50% m/m solution on dimethylformamide.

Typical Properties

Property	Value	Unit	Method
Glass transition temperature	55	°C	ASTM D 3418

Supply Form
Product is available as irregular flakes packed in 25 kg Polyethylene bags.

Storage stability
The product should be stored in the original bags kept tightly closed, away from sunshine and heat sources. Under these conditions and at a normal temperature (20°C) the resin should have a stability of one year.

Safety
The product is not flammable and no toxic effect has been determined.
Further information are provided in the relevant safety data sheet.

Revised: SEPTEMBER, 2016

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N.B.: The data given in this brochure do not constitute characteristic properties of the single product.
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However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.