

SIRALES[®] PE 8224.T

PRODUCT
DATA SHEET
RS/8224T/070101/1

Description

Carboxylated polyester resin suitable for HYBRID powder coatings.

Applications

Sirales PE 8224 is suggested in combination 60/40 p.b.w. with EPOSIR 7168 PG or EPOSIR 7175 PG, to manufacture powder coatings with high reactivity combined with good mechanical and aesthetic properties.

Powder coatings manufactured with SIRALES PE 8224.T are suitable for tribo gun applications.

Curing cycles (real time)

8..12 min. at 180°C

15..20 min. at 160°C

Sales specification

Property	Value	Unit	Method
Acid number	55 - 66	mg KOH/gr	SIR 103281
Viscosity ICI at 200°C	2300 - 4000	m.Pa.s.	SIR 10391
Colour (1)	3 max.	Sc. Gardner	ASTM D 1544

(1) Determined on 50% m/m solution on dimethylformamide.

Typical Properties

Property	Value	Unit	Method
Glass transition temperature (2)	58	°C	ASTM D 3418

(2) Determined on DSC (Perkin Elmer series 7) : 20°C/minute.

Supply Form

Product is available as irregular flakes packed in 25 kg Polyethylene bags.

Storage stability

The product should be stored in the original bags kept tightly closed, away from sunshine and heat sources. Under these conditions and at a normal temperature (25°C) the resin should have a stability of one year.

Safety

The product is not flammable and no toxic effect has been determined.

Further information are provided in the relevant safety data sheet.

SIRALES[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.