

SIRESTER® IS 0868/T

**PRODUCT DATA
SHEET**
RP/0868T/052021

Description

Unsaturated isophthalic polyester resin, thixotropic, with low reactivity and medium-high viscosity, with catalyst indicator.

Applications

SIRESTER ISN 0868/T is suitable for nautical applications; it provides very good wetting properties, superior capability to impregnate heavy glass tissue without sagging, also in vertical application, and good mechanical strengths; the very low exothermic peak allows the production of thick laminates in a single application. Rina Type Approval Certification n° DIP281120CS.

Sales specification

Property	Value	Unit	Method
Acid number	≤ 15	mg KOH/gr	SIR 10231

Typical Properties

Property	Value	Unit	Method
Appearance	Blue hazy		SIR 10010
Styrene content	40 - 44	%	SIR 10257
Thixotropic index at 25 °C	> 3,5		
- 2 rpm	> 3000	mPa s	SIR 10215
- 20 rpm	< 1000	mPa s	
Gel time at 25 °C ⁽¹⁾	55 – 65	minute	SIR 10376
Exothermic Peak	95 - 115	°C	SIR 10376
Stability at 65 °C	6	day	SIR 10242

(1) Formulation: 100 gr resin + 1,60 ml Co (oct) 1% + 2,00 ml Trigonox 61.

SIRESTER®: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

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Mechanical properties of pure cured resin (*)

Property	Value	Unit	Method
Barcol hardness	40		EN 59
Flexural strength	100	MPa	ISO 178
E-Module, flexion	4300	MPa	ISO 178
Tensile strength	70	MPa	EN ISO 527
E-Module, tension	3900	MPa	EN ISO 527
Elongation at break	2,5	%	EN ISO 527
HDT	65	°C	EN ISO 75 A

(*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 2 hours 100 °C

Mechanical properties of reinforced resin (glass/resin 30/70) (*)

Property	Value	Unit	Method
Flexural strength	210	MPa	ISO 14125
E-Module, flexion	9200	MPa	ISO 14125
Tensile strength	115	MPa	EN ISO 527
E-Module, tension	9000	MPa	EN ISO 527

(*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 2 hours 100 °C

Supply Form

Product is available in a 225 kg lined drum, 1000 kg container or in bulk.

Storage guidelines

The product is stable for 6 months if stored in the original unopened packaging, below 30 °C and away from direct sunlight and heat sources. Keep away from iron and copper salts, organic and inorganic peroxides. Thixotropy properties are guaranteed for 3 months: a long period of storage can cause slight segregation of the solid part of the product. Stir the resin before use.

Safety

The product is flammable and harmful. Further information is provided in the relevant safety data sheet.

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