

SIRESTER[®] EC 0768/D

**PRODUCT DATA
SHEET**
RP/0768D/052021

Description

Ortophthalic unsaturated polyester resin based on neopentylglycol, diluted in styrene, with quick reactivity and medium-low viscosity; contains an internal release agent

Applications

SIRESTER EC 0768/D is particularly suitable in the production of filled systems and polymer concrete articles, with high percentage of mineral filler. The resin contains an additive that migrates on the surface in order to reduce styrene emission, and an internal demoulding agent.

Sales specification

Property	Value	Unit	Method
Acid number	< 18	mg KOH/gr	SIR 10231
Viscosity at 25 °C	380 - 420	mPa s	SIR 10017

Typical Properties

Property	Value	Unit	Method
Appearance	Clear to hazy		SIR 10010
Hazen colour	< 100	Sc. Co/Pt	SIR 10007
Styrene content	35	%	SIR 10257
Gel time at 20 °C ⁽¹⁾	5	minute	SIR 10420
Stability at 65 °C	6	day	SIR 10242

(1) Formulation: 100 gr resin + 0,20 ml Co (oct) 6% + 2,0 ml MEKP-50.

SIRESTER[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

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Mechanical properties of pure cured resin (*)

Property	Value	Unit	Method
Barcol hardness	50		EN 59
Flexural strength	130	MPa	ISO 178
E-Module, flexion	3800	MPa	ISO 178
Tensile strength	70	MPa	EN ISO 527
E-Module, tension	3600	MPa	EN ISO 527
Elongation at break	3,0	%	EN ISO 527
HDT	70	°C	EN ISO 75 A

(*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 2 hours 100 °C

Supply Form

Product is available in a 225 kg lined drum, 1000 kg container or in bulk.

Storage guidelines

The product is stable for 6 months if stored in the original unopened packaging, below 30 °C and away from direct sunlight and heat sources. Keep away from iron and copper salts, organic and inorganic peroxides.

Safety

The product is flammable and harmful. Further information is provided in the relevant safety data sheet.

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