

SIRESTER[®] CD 4

**PRODUCT DATA
SHEET**
RP/CD4/062021

Description

Aliphatic unsaturated polyester resin based on neopentilglycol, diluted in styrene, with medium reactivity and medium viscosity.

Applications

SIRESTER CD4 is a special resin particularly suitable for the production of gel-coats: it provides good wetting, high mechanical properties along with outstanding weathering and UV resistance.

Sales specification

Property	Value	Unit	Method
Acid number	< 15	mg KOH/gr	SIR 10231
Viscosity at 25 °C	450 - 550	mPa s	SIR 10017

Typical Properties

Property	Value	Unit	Method
Appearance	Clear liquid		SIR 10010
Hazen colour	< 120	Sc. Pt/Co	SIR 10007
Styrene content	38	%	SIR 10257
Gel time at 25 °C ⁽¹⁾	12	minutes	SIR 10234
SPI	6	minutes	
peak temperature	210	°C	SIR 10232
time to peak	9	minutes	
Stability at 65 °C	6	days	SIR 10242

(1) Formulation: 100 gr resin + 0,20 ml Co (Oct) 6% + 1,50 ml MEKP-50.

SIRESTER[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

Mechanical properties of pure cured resin (*)

Property	Value	Unit	Method
Barcol hardness	40		EN 59
Flexural strength	135	MPa	ISO 178
E-Module, flexion	3600	MPa	ISO 178
Tensile strength	70	MPa	EN ISO 527
E-Module, tension	3200	MPa	EN ISO 527
Elongation at break	3,5	%	EN ISO 527
HDT	100	°C	EN ISO 75 A

(*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 2 hours 100 °C

Mechanical properties of glass fibre reinforced resin (glass/resin 30/70) (*)

Property	Value	Unit	Method
Flexural strength	210	MPa	ISO 14125
E-Module, flexion	8500	MPa	ISO 14125
Tensile strength	110	MPa	EN ISO 527
E-Module, tension	8400	MPa	EN ISO 527

(*) Typical properties, not suitable for specification; postcuring cycle: 24 hours 25 °C + 2 hours 100 °C

Supply Form

Product is available in a 225 kg lined drum, 1000 kg container or in bulk.

Storage guidelines

The product is stable for 6 months if stored in the original unopened packaging, below 30 °C and away from direct sunlight and heat sources. Keep away from iron and copper salts, organic and inorganic peroxides.

Safety

The product is flammable and harmful. Further information is provided in the relevant safety data sheet.

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