

SIRESTER[®] ISN 0841/AR

**PRODUCT DATA
SHEET**
RP/0841AR/122011

Description

Isophthalic unsaturated polyester resin, diluted in styrene, preaccelerated with quick reactivity and low viscosity.

Applications

SIRESTER ISN 0841/AR is particularly indicated for closed moulds applications, in particular under vacuum technology, and in injection and RTM lines.

Sales specification

Property	Value	Unit	Method
Acid number	< 18	mg KOH/gr	SIR 10231
Viscosity at 25 °C	300 - 350	mPa s	SIR 10015

Typical Properties

Property	Value	Unit	Method
Appearance	Clear rose		SIR 10010
Styrene content	38	%	SIR 10352
Gel time at 25 °C ⁽¹⁾	6	minute	SIR 10234
Stability at 65 °C	6	day	SIR 10242

(1) Formulation: 100 g resin + 1,50 ml MEKP-50

SIRESTER[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

Mechanical properties of pure cured resin

Property	Value	Unit	Method
Barcol hardness	50		EN 59
Flexural strength	140	MPa	EN 63
E-Module, flexion	4400	MPa	EN 63
Tensile strength	80	MPa	EN 61
E-Module, tension	4000	MPa	EN 61
Elongation at break	3,0	%	EN 61
HDT	85	°C	EN ISO 75 A

Mechanical properties of glass fiber reinforced resin (glass/resin 30/70)

Property	Value	Unit	Method
Flexural strength	230	MPa	EN 63
E-Module, flexion	9100	MPa	EN 63
Tensile strength	105	MPa	EN 61
E-Module, tension	9200	MPa	EN 61

Supply Form

Product is available in a 225 kg lined drum, 1000 kg container or in bulk.

Storage stability

The product is stable for 6 months if stored in lined steel drums or in stainless steel tankers at 20 °C, away from sources of light and free of iron or copper salts, organic and inorganic peroxides.

Safety

The product is flammable and harmful.

Further information is provided in the relevant safety data sheet.

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