

SIRESTER[®] FSG 0820/X

PRODUCT DATA SHEET

RP/0820X/122011

Description

Orthophthalic unsaturated polyester based resin, diluted in styrene, with medium reactivity and medium viscosity. UV stabilized.

Applications

SIRESTER FSG 0820/X is particularly suitable for the production of orthophthalic gel-coats.

Sales specification

Property	Value	Unit	Method
Acid number	< 25	mg KOH/g r	SIR 10231
Viscosity at 25 °C	500 - 700	mPa s	SIR 10015

Typical Properties

Property	Value	Unit	Method
Appearance	clear liquid		SIR 10010
Styrene content	34	%	SIR 10352
Gel time at 25 °C ⁽¹⁾	8	minute	SIR 10235
Apha colour	< 80		SIR 10007
SPI	5	minute	
peak temperature	180	°C	SIR 10232
time to peak	8	minute	
Stability at 65 °C	6	day	SIR 10242

(1) Formulation: 100 g resin + 0,2 ml Co(oct) 6%, 1,5 ml MEKP 50%.

SIRESTER[®]: SIR INDUSTRIALE registered trade mark.

N.B.: The data given in this brochure do not constitute characteristic properties of the single product.

To our best knowledge, the information contained in this brochure is accurate and corresponds to the truth.

However, any recommendations or suggestions are provided without any guarantee, since the conditions in which the products are used are not under our control. Furthermore, nothing contained in this brochure shall be interpreted as a recommendation for using the product in violation of any patents relating to the material and their uses.

Mechanical properties of pure cured resin

Property	Value	Unit	Method
Barcol hardness	40		EN 59
Flexural strength	110	MPa	EN 63
E-Module, flexion	4400	MPa	EN 63
Tensile strength	60	MPa	EN 61
E-Module, tension	4200	MPa	EN 61
Elongation at break	2,0	%	EN 61
HDT	65	°C	EN ISO 75 A

Mechanical properties reinforced resin (glass/resin 30/70)

Property	Value	Unit	Method
Flexural strength	200	MPa	EN 63
E-Module, flexion	8300	MPa	EN 63
Tensile strength	95	MPa	EN 61
E-Module, tension	8200	MPa	EN 61

Supply Form

Product is available in a 225 Kg lined drum, 1000 Kg container or in bulk.

Storage stability

The product is stable for 6 months if stored in a stainless steel tank or lined drums (avoid glass fibre based containers or tin plated drums), at 20 °C temperature, in a dark/ventilated place. Keep away from iron and copper salts, organic and inorganic peroxides.

Safety

The product is flammable and harmful.

Further information is provided in the relevant safety data sheet.

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